



Solid Color-
Metallic Color-
Pearl Color-

BASECOAT

Gleam Automotive Finish Basecoat provides fast coverage, stable metallic control and ease of application when used with Gleam Automotive Finish Reducers. Duplicating OEM color and metallic control can be achieved by proper reducer temperature selection.

Gleam Automotive Finish System consists of the following categories:

Cleaners, Pre Paint Cleaner - Wax & Grease Remover

Urethane Primers, Grey - Yellow

DTM Primer/Sealer, Grey

Lacquer Primers, White - Grey - Red - Black

Urethane Sealers, White - Grey - Black

Epoxy Sealers, White - Grey - Black

1K Sealer, White - Grey - Black

Basecoat Reducers, Fast - Medium - Slow - Extra Slow

Lacquer Thinners, Fast - Medium - Slow

Factory Pack Basecoat, White - Black - Red - Aluminum

Basecoat, Solids Colors - Metallic Colors - Pearl Colors

Clear Coats, Two High Solids Clear Coats - Five Medium Solids Clear coats - One Rapid

Dry Clear Coat

Additives, Adhesion Promoter/Plastic Primer - Accelerator - Fish Eye Eliminator

Note: Basecoat contains acrylic resins, pigments, and other ingredients. Always wear proper face and respiratory protection when using Gleam Automotive Finish System.

Visit us on the Web at: www.gleamautomotivefinish.com for more details.



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Gleam Automotive Finish System technical data sheet:



Reduce Gleam Basecoat at a mixing ratio of 1:1 with Gleam Basecoat Reducers. Match reducer temperature with environment temperature to obtain the best possible results.



Adjust air pressure on the HVLP gun at a pressure of 35-45 PSI at the gun. Use a pressure of 8-10 PSI at the cap. Apply a single coat to primer areas and where extra coverage is required first. Apply 2-3 coats or until hiding is achieved.



Allow 5-10 minutes flash time in between coats or according to spray environment temperature. Allow each coat to completely flash off before applying the next coat.



Allow the final coat of basecoat to completely flash off before applying the clear coat, typically 15-20 minutes.



For maximum clear coat adhesion, apply Gleam catalyzed clear coat within 8 hours of basecoat application.



Clean HVLP spray gun and or cup in a device that recirculates during cleaning that collects used solvents and minimizes evaporation. Do not leave catalyzed clear or primer in spray gun longer than 1.5 hours.

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Film Thickness: Typically .6 - 1.0 mils per coat. Apply using spray gun with air pressure (2.5 - 3) bar and nozzle (1.3 - 1.4) mm.



Dust Free: Out of dust within 5 minutes.
Tack Free: Surface is dry within 5-10 minutes.
Tape Time: 30-45 minutes.



Coverage Rate is 166-213 Square feet depending on color transparency.



Viscosity: 18 – 20 seconds by Ford Cup # 4 at 77 degrees Fahrenheit.



Shelf life is three years from the date of production in proper conditions stored at 77 degrees Fahrenheit. Pot Life is 4 hours before repeated agitation is required.



Packaging is in 1 liter and 3.75 liter containers.

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